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SINAR TECHNOLOGY

COFFEE LABORATORY

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Sinar BeanPro Moisture Analyser



Quantity

- Fast – accurate moisture results in 6 seconds
- Designed for Coffee – displays both moisture and density results
- Portable – rugged construction, light enough to carry with you. Comes in a carry case and battery powered
- Fully Automatic – no charts, scales or thermometers required
- Easy to use – Just pour in the sample press 2 buttons and the BeanPro gives you the information you need to make the right decisions
- Flexible – can measure Green Beans, Roast Beans, Parchment and even Ground Coffee

Product Description

The Sinar BeanPro simultaneously measures the moisture content, density and temperature of a coffee sample in less than 6 seconds. It will measure whole beans or ground Coffee with the minimum of effort making it ideal for use next to a roaster to check green beans or freshly roast beans. It's also fully portable allowing you to take it where ever you need to measure Coffee moisture.

The Sinar BeanPro uses the latest technology so you can measure your Coffee samples with the minimum of preparation. Simply fill the hopper with whole beans, choose the type of Coffee you're measuring and the results are displayed in seconds. The Sinar BeanPro also displays the temperature and the density of the Coffee beans in g/l.

The Sinar BeanPro can store calibrations for up to 25 different Coffee types e.g. Green Whole Beans, Decaf Whole Green Beans etc. allowing it to be tailored to your exact needs. It's easy to use backlit alphanumeric display means that switching from measuring one commodity to another is as simple as choosing from a list.

You can also connect a printer (supplied separately) or link the BeanPro directly into your computer to store your results.

The Sinar BeanPro will revolutionise the way you measure your Coffee's moisture and density.

Product Features

Accuracy:	Typically 0.3 STD for %mc and 1.0 g/l STD for density
Repeatability:	0.05 to 0.15 STD for %mc
Measurement Range:	1 to 35% mc dependant on application
Operating Environment:	0 to 55 °C
Dimensions:	325mm x 164mm x 120 mm
Weight:	2.2 kg
Power Supply:	4 x C size 1.5V Alkaline Batteries
Sample Cell:	290ml Volume, 50 – 240g
Printer Output:	RS232C, 300 or 4800 baud
Processor:	Intel 8DC31 microprocessor
Memory:	35K EPROM, 32K RAM

NEW SOFTWARE
UPGRADE COMPLIES
WITH ISO 6669
STANDARD FOR
GREEN COFFEE BULK
DENSITY

ISO 6673
FOR MOISTURE
DETERMIONATION



I: How a Sinar Capacitance Moisture Analyzer works

1. The Theory

The moisture content of a sample is defined as the ratio of mass of free water to the total mass of the sample, and is generally found by weighing the sample, dehydrating it, and re-weighing.

$$\%MC = \frac{\text{Initial Mass} - \text{Final Mass}}{\text{Initial Mass}} \times 100 \quad \text{or} \quad \%MC = \frac{\text{Wet Mass} - \text{Dry Mass}}{\text{Wet Mass}} \times 100$$

It is also possible to measure the moisture content indirectly using the electrical properties of water. This does, in theory, give much quicker readings and speeds up the analytical process. Developing instrumentation that measures these indirect electrical properties is Sinar Technologies business and speciality.

Sinar Technology instrumentation uses the relationship between moisture content and the samples dielectric constant as the basis of measurement. It has been noted for many years that the variation of the dielectric constant of hygroscopic materials against moisture content is approximately linear over a limited but useful range of 0% - 35% moisture content.

The dielectric constant of water is 81, whereas the dielectric constant of most materials of vegetable origin¹ is quite low, ranging from 2.2 to 4.0 in a dry condition. The presence of a very small quantity of water in the material will, therefore, cause a considerable change in the dielectric constant of the combined system. Therefore this direct link between Moisture Content and dielectric content enables Sinar Analyzers to predict, successfully the Moisture Content of a wide range of samples.

2. The Problems

The relationship between moisture content and dielectric constant is complicated by several factors. These problems and the answers that Sinar Technology applies to them can be summarised thus:

- ❑ **Problem:** Inconsistent and high sample temperatures that inherently change the dielectric constant of samples.²
- ❑ **Answer:** Measure the sample temperature (at the same time as the dielectric constant) and compensate accordingly.

- ❑ **Problem:** Uneven distribution of water throughout the sample.
- ❑ **Answer:** Calibrate using typical samples in the state that they will be measured in practice. For example pre-dried or even freshly harvested.

- ❑ **Problem:** Packing density of the sample
- ❑ **Answer:** By filling the measurement cell to the same approximate height every time the volume of the sample is kept roughly constant. Use of a loading hopper improves consistency of packing density.

¹ For example, paper, wood, or grains

² The dielectric constant of most grains and cereals varies approximately linearly with temperature.

Measurement of the sample mass³ also enables the unit to automatically compensate for differences in sample volume.

- ❑ **Problem:** Other chemical and physical parameters within a given sample, for example shape, size, protein content etc.
- ❑ **Answer:** Sinar Technology develops individual calibrations for each significantly different species or differently grown sample of the same species.

3. Calibrations

Before any readings can be taken in the field using a Sinar Analyzer, a robust calibration must be established for the commodity that we wish to measure. How might this be achieved?

- ❑ First, obtain samples of the commodity to be measured, which vary in moisture-content one from another. For a variety of wheat, take at least 10 samples differing from each other by at least 1% moisture content. Obviously, moistures depend upon the availability of samples and the moisture range over which you wish to measure.
- ❑ The samples you are using must be measured accurately using the reference method laid down for that particular commodity.⁴ This reference method will vary from sample to sample and country to country. Consult Sinar Technology if you require any assistance finding reference methods for a given commodity.
- ❑ The samples are then placed, in turn, into a Sinar moisture meter and the capacitance (dielectric constant) reading is taken.
- ❑ A graph is then constructed of Sinar capacitance reading against reference moisture content for each sample. This can be greatly simplified by using the Sinar MoistureNet calibration software, which automatically predicts all calibration curves.
- ❑ The resulting calibration curve can then be input into a Sinar moisture meter (see elsewhere in this manual for instruction) and used accordingly.

Note – In most cases, Sinar Technology is able to supply the Moisture Analyzers ready calibrated to individual requirements. We now have over 20 years of calibration experience in many different commodities and countries.

4. What is the unit doing when I take a measurement?

The instrument takes three separate readings and correlates the information ready to be processed by the instrument's microprocessor. These three readings are:

- ❑ The **mass** of the sample is measured: An oscillating, inertia weight-balance performs this role. The instrument measures the period of oscillation of a spring, which is set in motion once a load has been applied. The resulting period is a function of the mass of the load. This measurement is carried out automatically, in seconds, and the reading used to help compensate for varying sample.
- ❑ The **temperature** of the sample is measured: A thermistor located within the sample-cell⁵ measures sample-temperature many times and the values are compared within the microprocessor. If the

³ using the weight-balance built into each instrument

⁴ Example: for Wheat measured in UK the reference method is the oven test – 3 hrs @ 105°C. This is IS0712.

⁵ The black bridging plastic insert within the sample-cell cavity

temperature is found to be varying then the microprocessor waits and then takes further readings at one-second intervals. Such a method reduces errors if warm or cold samples (with rapidly changing temperatures) are placed into the analyzer.

- The **capacitance** (dielectric constant) is measured. The capacitance reading is corrected by the temperature and mass readings simultaneously taken on the sample. The final result (known as Code 0) is applied against the calibration curve to calculate the true moisture content of the sample.